



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4857-041
Job Sheet 166815



Part No: D4857-041

Job Qty: 10 ea

Part Name: Wiper Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 11/1/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Leonardo S.p.a (CAGUS03)

Piazza Monte Grappa 4 Rome, RM, 00195 Italy ph:39 0331 229294 fx:+39 0331 229730.

Note: DWG REV F IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B AS PER REV F JLM
VERIFIED BY:DD IPP REV:C 17.11.15 ADDED **manufacture as per Production Permit #6000033312 and
must be inspected by ED** DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/31/17	0.00	0.00	Start Up Container		MLL
110	Small Fab	10 pcs		10/31/17	0.00	5.24	Small Fab		MLL
120	QC	10 pcs		10/31/17	0.00	0.00	QC5		
130	HandFinish	10 pcs		10/31/17	0.00	0.95	HandFinish6		
140	QC	10 pcs		10/31/17	0.00	0.00	QC14		
150	Small Fab	10 pcs		11/1/17	0.00	5.24	Small Fab		MLL DAS 38
160	QC	10 pcs		11/1/17	0.00	0.00	QC5		1-89
170	Packaging	10 pcs		11/1/17	0.00	0.00	Packaging3		
180	QC21-SA	10 Ea		11/1/17	0.00	0.00	QC21		

* Part Op 110 - DO NOT Drill holes for D4857-1 as per dwg using DT10028 **Manufacture as per Production Permit #6000033312
Descriptions: and must be inspected by ED**

120 - **Manufacture as per Production Permit #6000033312 and must be inspected by ED**

130 - Touch up holes with primer as per dwg A/R PRIMER BATCH: _____

150 - BOND GASKET AS PER DWG USING DOW CORNING 736 ADHESIVE BATCH: M130977

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4857-M <u>CK136A</u>	10	23	0	0
150-Small Fab	D4944-1	20	59	0	0

Part Specifications

Specifications could not be found.

Plex 11/20/17 2:57 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	
Date : _____		Step #: _____		QTY Effective _____	
Description Work Order Deviation					
Root Cause					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐		
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐				
OTHER : _____					

PART NO: D4857-041
Revision:
Operation:
Change No:
Start up Operation

Mfg Date: 11/21/17
Job No: 166815

Wiper Deflector Assembly

DART
AEROSPACE
S012086

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaeo.com
www.dartaerospace.com